



Catherine B. Templeton, Director

Promoting and protecting the health of the public and the environment

July 25, 2013

Mr. Roger Harmon
Kraft Foods Group, Inc.
3704 Louis Rich Drive
Newberry, SC 29108

Re: Modification to Attachment A for the General Conditional Major Operating Permit for Fuel Combustion Operations No. GCM-1780-0021

Dear Mr. Harmon:

Enclosed is Attachment A to GCM-1780-0021. This modified permit has the same expiration date as the previous General Conditional Major Operating Permit and will remain valid through March 31, 2021. This modified permit is being issued to incorporate changes into your existing Permit as described in the enclosed Record of Revisions.

Please be advised that this facility's periodic reporting period is not affected by this modification. In addition, there have been no changes to the General Conditional Major for Fuel Combustion Operations. It has not been included and you should retain the copy you were previously issued.

It is important for you and/or an authorized representative responsible for the overall operation of this facility to read this issued permit carefully and to understand all requirements. If any errors or omissions are discovered, please notify Hetal Patel of my staff, via e-mail at patelhy@dhec.sc.gov, or call 803-898-3850 immediately.

Sincerely,

Elizabeth J. Basil
Director, Engineering Services Division
Bureau of Air Quality

EJB:shb:kal
Enclosure

cc: Permit File: 1780-0021

ec: Ben Buchanan, BEHS
Roger Harmon, Environmental Coordinator, email at roger.harmon@kraftfoods.com

ATTACHMENT A

Facility Information

Kraft Foods Group, Inc.

GCM-1780-0021

PAGE 2 OF 3

(Updated 10/15/2012)

Send copies of all revisions to Permit File, Regional EQC Office, and Facility Environmental Contact.

D - EQUIPMENT INSTALLED

Equipment ID	Equipment Description	Control Device	Fuels Used	Installation Date	Modification Date	Emission Point ID
Boiler 1	9.8 million Btu/hr heat input Cleaver Brooks boiler (LLR #SCO 1487)	None	Natural Gas No. 2 fuel oil (≤0.3% sulfur content by weight)	1995	None	10
Boiler 2	24.49 million BTU/hr boiler, equipped with a low NO _x burner and internal flue gas recirculation technology, an economizer, and an O2 Trim Package; LLR #SCO 1229 NSPS A and Dc	None	Natural Gas No. 2 fuel oil (≤0.3% sulfur content by weight)	2006	None	2
Boiler 3	24.49 million BTU/hr boiler, equipped with a low NO _x burner and internal flue gas recirculation technology, an economizer, and an O2 Trim Package; LLR #SCO 1465 NSPS A and Dc	None	Natural Gas No. 2 fuel oil (≤0.3% sulfur content by weight)	2006	None	1
GEN1	2,000 kW Caterpillar Diesel Generator, to be utilized as standby and peak shaving generator VOID	None	No.2 fuel oil (≤0.05% maximum sulfur content)	2004	None	GEN1
GEN2	2,000 kW Caterpillar Diesel Generator, to be utilized as standby and peak shaving generator VOID	None	No.2 fuel oil (≤0.05% maximum sulfur content)	2004	None	GEN2
GEN3	2,000 kW Caterpillar Diesel Generator, to be utilized as standby and peak shaving generator VOID	None	No.2 fuel oil (≤0.05% maximum sulfur content)	2004	None	GEN3
GEN4	2,000 kW Caterpillar Diesel Generator, to be utilized as standby and peak shaving generator VOID	None	No.2 fuel oil (≤0.05% maximum sulfur content)	2004	None	GEN4

ATTACHMENT A

Facility Information

Kraft Foods Group, Inc.

GCM-1780-0021

PAGE 3 OF 3

(Updated 10/15/2012)

D - EQUIPMENT INSTALLED

Equipment ID	Equipment Description	Control Device	Fuels Used	Installation Date	Modification Date	Emission Point ID
GEN5	2,000 kW Caterpillar Diesel Generator, to be utilized as standby and peak shaving generator-VOID	None	No.2 fuel oil (≤0.05% maximum sulfur content)	2004	None	GEN5

F - EXEMPT SOURCES

Equipment ID	Equipment Description	Installation Date	Modification Date	Basis
Smoke Houses	Twelve (12) smoke houses for the smoking of turkey products.	1981 – 1987(4), 1995 (2), 1997 (1), 2008 (2), 2009 (2), 2011 (1)	None	SC Regulation 61-62.1, Section II(B)(2)(h)
Hot Water Heaters	Two (2) Kemco, Model TE-100, Hot Water Heaters. One (1) rated at 5.5 million Btu/hr heat input and one (1) rated at 4.5 million Btu/hr heat input. Both Heaters will be fired on natural gas with propane as a backup	2003	None	SC Regulation 61-62.1, Section II(B)(2)(b)

G - CONDITIONS

Condition Number	Equipment/ Control Device ID	Regulated Pollutant/ Standard	Conditions
N/A	N/A	N/A	N/A

N/A – Not Applicable