

Catherine B. Templeton, Director

Promoting and protecting the health of the public and the environment

August 5, 2013

Mr. David M. Ashmore Ashmore Brothers Inc. PO Box 529 Greer SC 29652-0529

RE: Notice of Permit Coverage

Ashmore Brothers - Anderson Plant No.2

Permit Number: 9900-0045

Dear Mr. Ashmore:

The Department has renewed the Bureau of Air Quality's General Conditional Major Operating Permit for Asphalt Plants ("General Permit"). The renewed permit was issued on July 15, 2013 and will be valid through June 30, 2018. This permit supersedes any previous construction and/or operating permit issued to your facility. Your facility's coverage under the terms and conditions of this permit begins on August 5, 2013.

A copy of the General Permit and your facility's attachment(s) are enclosed with this letter. It is your responsibility to comply with all the requirements of this General Permit. The Department may conduct periodic inspections of your facility to determine compliance with the requirements of the General Permit. Any violations found during these inspections may result in an enforcement action. Therefore, it is incumbent upon you to ensure you are in compliance with the General Permit at all times. It is important for you to read this issued permit carefully and to understand all requirements. If any errors or emissions are found, immediately notify Kirk Schneider of my staff, via e-mail at Schneikg@dhec.sc.gov, or call (803) 898-4023.

If your facility no longer requires this permit, please submit DHEC Form D-2374 ("Permit Cancellation / Temporary Closure") to cancel your coverage under the General Permit. If coverage is not cancelled, you are responsible for all annual General Permit fees.

In the event, you disagree with the decision to approve the General Permit, or the terms and conditions of the General Permit, the enclosed "Guide to Board Review" explains the process for contesting the Department's decision.

Sincerely,

Elizabeth J. Basil

Director, Engineering Services Division

Bureau of Air Quality

Weight Hothe for

EJB:kgs:kal Enclosure

cc: Permit File: 9900-0045 ec: Tyler Smith, BEHS

ATTACHMENT A

FACILITY INFORMATION Ashmore Brothers - Anderson Plant No.2 GCM-9900-0045 Page 1 of 3

A - APPLICABLE PERMIT DATES

COVERAGE DATE: August 5, 2013

B - FACILITY PHYSICAL ADDRESS

FACILITY STREET ADDRESS: McGee Road (S-4-62)
CITY, STATE, ZIP FACILITY IS LOCATED IN: Anderson, SC 29624

COUNTY FACILITY IS LOCATED IN: Anderson

C - FACILITY EQUIPMENT								
Equipment ID	Equipment Description	Installation Date/ Modification Date	Control Device ID					
AP	300 tph Drum Mix Asphalt Plant (40CFR60 Subpart I Applicable)	1989	ВН					
DB	75E+06 Btu/hr Asphalt Plant Dryer Burner Natural Gas and No.2 Fuel Oil (Maximum Sulfur Content 0.5%) as Burner Fuels	2006	ВН					
LS	Lime Silo	1989	BV					

D - FACILITY CONTROL DEVICES						
Control Device ID	Control Device Description	Installation Date/ Modification Date	Pollutant(s) Controlled			
ВН	Pulse Jet Baghouse	2004	PM, PM ₁₀ , PM _{2.5}			
BV	Bin Vent Baghouse	1991	PM, PM ₁₀ , PM _{2.5}			

ATTACHMENT A

FACILITY INFORMATION

Ashmore Brothers - Anderson Plant No.2 GCM-9900-0045

Page	2	of	3

Equipment ID	Source Description	Installation Date	Basis
FOT-1	1,500 gallon No.2 Fuel Oil Storage Tank	1997	Air Permitting Exemption List
AST	2,000 gallon Antistrip Storage Tank	1997	SC Regulation 61-62.1, Section II(B)(2)(h)
FOT-2	10,000 gallon No.2 Fuel Oil Storage Tank	2001	Air Permitting Exemption List
LAT-1	20,000 gallon Liquid Asphalt Storage Tank	2001	SC Regulation 61-62.1, Section II(B)(2)(h)
LAT-2	30,000 gallon Liquid Asphalt Storage Tank	1997	SC Regulation 61-62.1, Section II(B)(2)(h)
НОН-1	1.25E+06 Btu/hr Hot Oil Heater Natural Gas and No.2 Fuel Oil (Maximum Sulfur Content 0.5%) as Fuels	2001	SC Regulation 61-62.1, Section II(B)(2)(h)
НОН-2	2.0E+06 Btu/hr Hot Oil Heater Natural Gas and No.2 Fuel Oil (Maximum Sulfur Content 0.5%) as Fuels	N/A	SC Regulation 61-62.1, Section II(B)(2)(h)

F - ADDITIONAL CONDITIONS

The owner/operator must comply with the conditions of the General Conditional Major Operating Permit for Asphalt Plants and any additional conditions listed in this section.

F.1	AP	This facility is allowed to use non-asbestos containing, recycled asphalt shingles as aggregate. Use of asphalt shingles that are not "tear-off" shingles will not require asbestos testing. This facility is not allowed to accept and process materials containing asbestos of any type, either alone or mixed with other materials, in an amount greater than one percent as determined by using the method specified in 40 CFR 763 Appendix A, Subpart F, Section 1, as amended, or an accepted equivalent. If "tear-off" shingles are used, the facility shall follow the requirements as outlined in the August 11, 2011 memorandum "Tear-Off Asphalt Roofing Shingle Usage, Permitting/Asbestos Testing Protocol." Additionally, records shall be kept in accordance with the requirements outlined in the above protocol memorandum. Test results shall be submitted annually to the BAQ Asbestos Section. SCDHEC – BAQ Asbestos Section 2600 Bull Street Columbia, SC 29201

ATTACHMENT A

FACILITY INFORMATION

Ashmore Brothers - Anderson Plant No.2 GCM-9900-0045

Page 3 of 3

F - ADDITIONAL CONDITIONS

The owner/operator must comply with the conditions of the General Conditional Major Operating Permit for Asphalt Plants and any additional conditions listed in this section.

Condition Number	Equipment ID	Conditions
F.2	AP	(August 18, 2011 Emissions Testing) Asphalt production is limited to 287 tph. Increase in the production rate up to the rated production of 300 tph will require retesting to demonstrate compliance with applicable requirements.

RECORD OF REVISIONS							
Revision Date	Description of Change						

ATTACHMENT B

MODELED EMISSION RATES Ashmore Brothers - Anderson Plant No.2 GCM-9900-0045 Page 1 of 3

The emission rates listed herein are not considered federally enforceable limitations but are used to evaluate ambient air quality impact. Until the Department makes a determination that a facility is causing or contributing to an exceedance of a state or federal ambient air quality standard, increases to these emission rates are not in themselves considered violations of these ambient air quality standards.

AMBIENT AIR QUALITY STANDARDS - STANDARD NO. 2						
Emission Point ID	Modeled Emission Rates					
	PM ₁₀ (lb/hr)	PM _{2.5} (lb/hr)	SO ₂ (lb/hr)	NO _x (lb/hr)	CO (lb/hr)	Lead (lb/hr)
EP01	6.900	Exempt	3.300	16.500	39.000	

CLASS II PREVENTION OF SIGNIFICANT DETERIORATION - STANDARD NO. 7					
	Minor Source Baseline Date(s)				
Emission Point ID	6/8/1999	6/8/1999	6/8/1999		
	PM ₁₀ (lb/hr)	SO ₂ (lb/hr)	NO _x (lb/hr)		
EP01	6.90	3.30	16.50		

TOXIC AIR POLLUTANTS MODELED - STANDARD NO. 8							
Emission Point ID	Benzene 71-43-2 (lb/hr)	Formaldehyde 50-00-0 (lb/hr)	Mercury 7439-97-6 (lb/hr)	Nickel 7440-02-0 (lb/hr)	POM (lb/hr)		
EP01	0.117	0.930	7.8E-04	0.0189	0.26544		
EP04A	5.85E-04	1.26E-02			4.35E-03		
EP04B	3.24E-04	5.49E-04			3.04E-03		
EP05A	5.85E-04	1.26E-02			4.35E-03		
EP05B	3.24E-04	5.49E-04			3.04E-03		

ATTACHMENT B

MODELED EMISSION RATES Ashmore Brothers - Anderson Plant No.2 GCM-9900-0045 Page 2 of 3

TOXIC AIR POLLUTANTS - STANDARD NO. 8 FACILITY-WIDE LEVEL I DE MINIMIS ANALYSIS					
Pollutant Controlled	CAS#	Emission Rate (lb/day)	De Minimis (lb/day)		
Arsenic	7440-38-2	0.004	0.012		
Benzene	71-43-2	2.852	1.800		
Cadmium	7440-43-9	0.003	0.003		
Carbon Disulfide	75-15-0	0.018	1.800		
Chromium (+6) Compounds	+	0.003	0.030		
Cobalt	7440-48-4	0.000	0.003		
Cumene	98-82-8	0.033	0.108		
Ethyl Chloride	75-00-3	0.004	316.800		
Ethylbenzene	100-41-4	1.845	52.200		
Formaldehyde	50-00-0	22.952	0.180		
Hexane	110-54-3	6.757	10.800		
Manganese Compounds	+	0.055	0.300		
Methyl Ethyl Ketone	78-93-3	0.049	177.000		
Mercury	7439-97-6	0.019	0.003		
Methyl Bromide	74-83-9	0.007	1.200		
Methyl Chloride	74-87-3	0.025	6.180		
Methyl Chloroform	71-55-6	0.346	114.600		
Methylene Chloride	75-09-2	0.000	105.000		
Naphthalene	91-20-3	4.744	15.000		
Nickel	7440-02-0	0.454	0.006		
Phenol	108-95-2	0.029	2.280		
Polycyclic Organic Matter	+	6.725	1.920		
Selenium Compounds	+	0.003	0.012		
Styrene	100-42-5	0.007	63.900		

ATTACHMENT B

MODELED EMISSION RATES Ashmore Brothers - Anderson Plant No.2 GCM-9900-0045 Page 3 of 3

TOXIC AIR POLLUTANTS - STANDARD NO.8 FACILITY-WIDE LEVEL I DE MINIMIS ANALYSIS						
Pollutant Controlled	CAS#	Emission Rate (lb/day)	De Minimis (lb/day)			
2,3,7,8-Tetrachlorinated Dibenzo-p- dioxins	1746-01-6	0.000	0.000			
Tetrachloroethylene	127-18-4	0.002	40.200			
2,2,4-Trimethylpentane	540-84-1	0.289	105.000			
Toluene	108-88-3	20.997	24.000			
Xylene	1330-20-7	1.738	52.200			
o-Xylene	95-47-6	0.074	52.200			