

Catherine B. Templeton, Director

Promoting and protecting the health of the public and the environment

August 5, 2013

Scott Reeves F&R Asphalt Inc. PO Box 528 Easley SC 29641

RE: Notice of Permit Coverage

F & R Asphalt, Inc. – Pendleton Plant

Permit Number: 9900-0107

Dear Mr. Reeves:

The Department has renewed the Bureau of Air Quality's General Conditional Major Operating Permit for Asphalt Plants ("General Permit"). The renewed permit was issued on July 15, 2013 and will be valid through June 30, 2018. This permit supersedes any previous construction and/or operating permit issued to your facility. Your facility's coverage under the terms and conditions of this permit begins on August 5, 2013.

A copy of the General Permit and your facility's attachment(s) are enclosed with this letter. It is your responsibility to comply with all the requirements of this General Permit. The Department may conduct periodic inspections of your facility to determine compliance with the requirements of the General Permit. Any violations found during these inspections may result in an enforcement action. Therefore, it is incumbent upon you to ensure you are in compliance with the General Permit at all times. It is important for you to read this issued permit carefully and to understand all requirements. If any errors or emissions are found, immediately notify Kirk Schneider of my staff, via e-mail at Schneikg@dhec.sc.gov, or call (803) 898-4023.

If your facility no longer requires this permit, please submit DHEC Form D-2374 ("Permit Cancellation / Temporary Closure") to cancel your coverage under the General Permit. If coverage is not cancelled, you are responsible for all annual General Permit fees.

In the event, you disagree with the decision to approve the General Permit, or the terms and conditions of the General Permit, the enclosed "Guide to Board Review" explains the process for contesting the Department's decision.

Sincerely,

Elizabeth J. Basil

Director, Engineering Services Division

Bureau of Air Quality

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EJB:kgs:kal Enclosure

cc: Permit File: 9900-0107 ec: Tyler Smith, BEHS

ATTACHMENT A

FACILITY INFORMATION F & R Asphalt, Inc. – Pendleton Plant GCM-9900-0107 Page 1 of 2

A - APPLICABLE PERMIT DATES

COVERAGE DATE: August 5, 2013

B - FACILITY PHYSICAL ADDRESS

FACILITY STREET ADDRESS: 107 Asphalt Lane CITY, STATE, ZIP FACILITY IS LOCATED IN: Pendleton, SC 29670

COUNTY FACILITY IS LOCATED IN: Anderson

C - FACILIT	Y EQUIPMENT		
Equipment ID	Equipment Description	Installation Date/ Modification Date	Control Device ID
AP	300 tph Drum Mix Asphalt Plant (40CFR60 Subpart I Applicable)	1994	ВН
DB	75E+06 Btu/hr Asphalt Plant Dryer Burner No.2 Fuel Oil (Maximum Sulfur Content 0.5%) and Recycled No.4 Fuel Oil (Maximum Sulfur Content 1.5%) as Burner Fuels	1994	ВН
НОН	2.0E+06 Btu/hr Hot Oil Heater No.2 Fuel Oil (Maximum Sulfur Content 0.5%) as Fuel	1994	None
LS	Lime Silo	1992	BV

D - FACILITY CONTROL DEVICES					
Control Device ID	Control Device Description	Installation Date/ Modification Date	Pollutant(s) Controlled		
ВН	Pulse Jet Baghouse	1994	PM, PM ₁₀ , PM _{2.5}		
BV	Bin Vent Baghouse	1992	PM, PM ₁₀ , PM _{2.5}		

E - FACILITY EXEMPT EQUIPMENT						
Equipment ID	Source Description	Installation Date	Basis			
FOT-1	12,000 gallon No.2 Fuel Oil Storage Tank	2006	Air Permitting Exemption List			
LAT	25,000 gallon Liquid Asphalt Storage Tank	2006	SC Regulation 61-62.1, Section II(B)(2)(h)			
RAPS	50 tph Recycled Asphalt Pavement System	2006	SC Regulation 61-62.1, Section II(B)(2)(h)			

ATTACHMENT A

FACILITY INFORMATION F & R Asphalt, Inc. – Pendleton Plant GCM-9900-0107 Page 2 of 2

F - ADDITIONAL CONDITIONS

The owner/operator must comply with the conditions of the General Conditional Major Operating Permit for Asphalt Plants and any additional conditions listed in this section.

Condition Number	Equipment ID	Conditions
F.1	AP	(March 22, 2012 Emissions Testing) Asphalt production is limited to 168 tph. Increase in the production rate up to the rated production of 300 tph will require retesting to demonstrate compliance with applicable requirements.

RECORD OF REVISIONS					
Revision Date	vision Date Description of Change				

ATTACHMENT B

MODELED EMISSION RATES F & R Asphalt, Inc. – Pendleton Plant GCM-9900-0107 Page 1 of 3

The emission rates listed herein are not considered federally enforceable limitations but are used to evaluate ambient air quality impact. Until the Department makes a determination that a facility is causing or contributing to an exceedance of a state or federal ambient air quality standard, increases to these emission rates are not in themselves considered violations of these ambient air quality standards.

STANDARD NO. 2 - MODELED AAQS EMISSION RATES (lb/hr)							
STACK ID	PM_{10}	$PM_{2.5}$	SO ₂	NO _x	CO	Lead	HF
EP01 - Asphalt Dryer Exhaust (Production)	13.46		17.4	16.5	39.0		
Asphalt (Hot Oil) Heater Exhaust		_	1.0143	_	_	_	_

STANDARD NO. 8 - MODELED AIR TOXIC EMISSION RATES (lb/hr)						
STACK ID	Acrolein	Benzene	Formaldehyde	Mercury		
	107-02-8	71-43-2	50-00-0	N/A		
EP01	0.0078	0.117	0.93	0.00078		
EP02A		0.00058495	0.012613			
EP02B		0.0003244	0.000549			
EP03A		0.00058495	0.012613			
EP03B		0.0003244	0.000549			

STANDARD NO. 8 - MODELED AIR TOXIC EMISSION RATES (lb/hr)						
STACK ID	Nickel	Polycyclic Organic Matter	Proprionaldehyde	Quinone		
STACKID	N/A	N/A	N/A	N/A		
EP01	0.0189	0.26544	0.039	0.048		
EP02A		0.0043451				
EP02B		0.003035				
EP03A		0.0043451				
EP03B		0.003035				

ATTACHMENT B

MODELED EMISSION RATES F & R Asphalt, Inc. – Pendleton Plant GCM-9900-0107 Page 2 of 3

STANDARD NO. 8 – TOXIC AIR POLLUTANTS LEVEL I DE MINIMIS ANALYSIS					
POLLUTANT	CAS NUMBER	EMISSION RATE (lb/day)	DE MINIMIS (lb/day)	PASS (Y or N)	
2,2,4-Trimethylpentane	540-84-1	0.289	105.000	Y	
Acetaldehyde	75-07-0	9.360	21.600	Y	
Arsenic	7440-38-2	0.004	0.012	Y	
Cadmium	7440-43-9	0.003	0.003	Y	
Carbon Disulfide	75-15-0	0.018	1.800	Y	
Chromium(+6) Compounds	+	0.003	0.030	Y	
Cobalt Compounds	+	0.000	0.003	Y	
Cumene	98-82-8	0.033	0.108	Y	
Ethyl Benzene	100-41-4	1.845	52.200	Y	
Ethyl Chloride	75-00-3	0.004	316.800	Y	
Hexane	110-54-3	6.757	10.800	Y	
Hydrochloric Acid	7647-01-0	1.512	2.100	Y	
Manganese Compounds	+	0.055	0.300	Y	
Methyl Bromide	74-83-9	0.007	1.200	Y	
Methyl Chloride	74-87-3	0.025	6.180	Y	
Methyl Chloroform (1,1,1- Trichloroethane)	71-55-6	0.346	114.600	Y	
Methyl Ethyl Ketone (2-Butone)	78-93-3	0.193	177.000	Y	
Methylene Chloride	75-09-2	0.000	105.000	Y	
Naphthalene	91-20-3	4.744	15.000	Y	
o-Xylene	95-47-6	0.074	52.200	Y	
Phenol	108-95-2	0.029	2.280	Y	
Selenium Compounds	+	0.003	0.012	Y	
Styrene	100-42-5	0.007	63.900	Y	

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MODELED EMISSION RATES F & R Asphalt, Inc. – Pendleton Plant GCM-9900-0107 Page 3 of 3

STANDARD NO. 8 – TOXIC AIR POLLUTANTS LEVEL I DE MINIMIS ANALYSIS						
POLLUTANT	CAS NUMBER	EMISSION RATE (lb/day)	DE MINIMIS (lb/day)	PASS (Y or N)		
Tetrachlorinated Dibenzo-p-dioxins	1746-01-6	0.000	0.000	Y		
Tetrachloroethylene	127-18-4	0.002	40.200	Y		
Toluene	108-88-3	20.997	24.000	Y		
Xylene	1330-20-7	1.738	52.200	Y		