

Catherine B. Templeton, Director

Promoting and protecting the health of the public and the environment

August 5, 2013

Michael K Crenshaw King Asphalt Inc. P.O. Box 179 Liberty, SC 29657

RE: Notice of Permit Coverage

King Asphalt Inc.

Permit Number: 9900-0370

Dear Mr. Crenshaw:

The Department has renewed the Bureau of Air Quality's General Conditional Major Operating Permit for Asphalt Plants ("General Permit"). The renewed permit was issued on July 15, 2013 and will be valid through June 30, 2018. This permit supersedes any previous construction and/or operating permit issued to your facility. Your facility's coverage under the terms and conditions of this permit begins on August 5, 2013.

A copy of the General Permit and your facility's attachment(s) are enclosed with this letter. It is your responsibility to comply with all the requirements of this General Permit. The Department may conduct periodic inspections of your facility to determine compliance with the requirements of the General Permit. Any violations found during these inspections may result in an enforcement action. Therefore, it is incumbent upon you to ensure you are in compliance with the General Permit at all times. It is important for you to read this issued permit carefully and to understand all requirements. If any errors or emissions are found, immediately notify Kirk Schneider of my staff, via e-mail at Schneikg@dhec.sc.gov, or call (803) 898-4023.

If your facility no longer requires this permit, please submit DHEC Form D-2374 ("Permit Cancellation / Temporary Closure") to cancel your coverage under the General Permit. If coverage is not cancelled, you are responsible for all annual General Permit fees.

In the event, you disagree with the decision to approve the General Permit, or the terms and conditions of the General Permit, the enclosed "Guide to Board Review" explains the process for contesting the Department's decision.

Sincerely,

Elizabeth J. Basil

Director, Engineering Services Division

Bureau of Air Quality

EJB:kgs:kal Enclosure

cc: Permit File: 9900-0370 ec: Bill Williamson, BEHS

ATTACHMENT A

FACILITY INFORMATION

King Asphalt, Inc. GCM-9900-0370 Page 1 of 2

A - APPLICABLE PERMIT DATES

COVERAGE DATE: August 5, 2013

B-FACILITY PHYSICAL ADDRESS

FACILITY STREET ADDRESS: 2127 Greenville Highway CITY, STATE, ZIP FACILITY IS LOCATED IN: Liberty, SC 29657

COUNTY FACILITY IS LOCATED IN: Pickens

C - FACILITY EQUIPMENT Equipment **Installation Date/** Control **Equipment Description Modification Date Device ID** ĪD 400 tph Drum Mix Asphalt Plant AP 2000 ВН (40CFR60 Subpart I Applicable) 100E+06 Btu/hr Asphalt Plant Dryer Burner Natural Gas and No.2 Fuel Oil (Maximum Sulfur Content 0.5%) DB 2000 BH as Burner Fuels LS Lime Silo 2000 BV

D - FACILITY CONTROL DEVICES					
Control Control Device Description Installation Date/ Modification Date Pollutant(s) Controlled					
ВН	Pulse Jet Baghouse	2000	PM, PM ₁₀ , PM _{2.5}		
BV	Bin Vent Baghouse	2000	PM, PM ₁₀ , PM _{2.5}		

E - FACILITY EXEMPT EQUIPMENT							
Equipment ID	Source Description	Installation Date	Basis				
НОН	105,000 Btu/hr Hot Oil Heater Natural Gas and No.2 Fuel Oil (Maximum Sulfur Content 0.5%) as fuels	2000	SC Regulation 61-62.1, Section II(B)(2)(h)				
LAT	22,500 gallon Liquid Asphalt Tank	2000	SC Regulation 61-62.1, Section II(B)(2)(h)				
FOT	10,000 gallon No.2 Fuel Oil Tank	2000	Air Permitting Exemption List				

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FACILITY INFORMATION

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F - ADDITIONAL CONDITIONS

The owner/operator must comply with the conditions of the General Conditional Major Operating Permit for Asphalt Plants and any additional conditions listed in this section.

Condition Number	Equipment ID	Conditions
F.1	AP	(May 31, 2011 Emissions Testing) Asphalt production is limited to 375 tph. Increase in the production rate up to the rated production of 400 tph will require retesting to demonstrate compliance with applicable requirements.

RECORD OF REVISIONS					
Revision Date	Description of Change				

ATTACHMENT B

MODELED EMISSION RATES King Asphalt, Inc. GCM-9900-0370

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The emission rates listed herein are not considered federally enforceable limitations but are used to evaluate ambient air quality impact. Until the Department makes a determination that a facility is causing or contributing to an exceedance of a state or federal ambient air quality standard, increases to these emission rates are not in themselves considered violations of these ambient air quality standards.

STANDARD NO.2 – MODELED AAQS EMISSION RATES (lb/hr)						
STACK ID	PM_{10}	PM _{2.5}	SO_2	NO _x	CO	
EP01	16.0000	1.16	22.4000	30.0000	52.0	
EP02A					0.22185	
EP02B					0.2698	
EP03A					0.22185	
EP03B					0.2698	

STANDARD NO.8 - MODELED AIR TOXIC EMISSION RATES (lb/hr)						
STACK ID	Benzene Cadmium		Formaldehyde	Mercury		
	71-43-2	7440-43-9	50-00-0	7439-97-6		
EP01	0.156	0.000164	1.240	0.00104		
EP02A	0.000779		0.016818			
EP02B	0.000432		0.000732			
EP03A	0.000779		0.016818			
EP03B	0.000432		0.000732			

ATTACHMENT B

MODELED EMISSION RATES King Asphalt, Inc. GCM-9900-0370 Page 2 of 3

STANDARD NO.8 - MODELED AIR TOXIC EMISSION RATES (lb/hr)						
STACK ID	Nickel	POM	Toluene			
	7440-02-0	N/A	108-88-3			
EP01	0.0252	0.3539	1.160			
EP02A		0.005794	0.001511			
EP02B		0.004047	0.001747			
EP03A		0.005794	0.001511			
EP03B		0.004047	0.001747			

STANDARD NO.8 – TOXIC AIR POLLUTANTS LEVEL I DE MINIMIS ANALYSIS						
POLLUTANT	CAS NUMBER	EMISSION RATE (lb/day)	DE MINIMIS (lb/day)	PASS (Y or N)		
2,2,4-Trimethylpentane	540-84-1	0.385	105.000	Y		
Acetaldehyde	75-07-7	0.000	21.600	Y		
Acrolein	107-02-8	0.000	0.015	Y		
Arsenic	7440-38-2	0.005	0.012	Y		
Carbon Disulfide	75-15-0	0.024	1.800	Y		
Chromium (+6) Compounds	+	0.004	0.030	Y		
Cobalt Compounds	+	0.000	0.003	Y		
Cumene	98-82-8	0.044	0.108	Y		
Ethyl Benzene	100-41-4	2.460	52.200	Y		
Ethyl Chloride	75-00-3	0.005	316.800	Y		
Hexane	110-54-3	9.009	10.800	Y		
Hydrochloric Acid	7647-01-0	0.000	2.100	Y		
Manganese Compounds	+	0.074	0.300	Y		
Methyl Bromide	74-83-9	0.010	1.200	Y		
Methyl Chloride	74-87-3	0.033	6.180	Y		

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MODELED EMISSION RATES

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STANDARD NO.8 – TOXIC AIR POLLUTANTS LEVEL I DE MINIMIS ANALYSIS							
POLLUTANT	CAS NUMBER	EMISSION RATE (lb/day)	DE MINIMIS (lb/day)	PASS (Y or N)			
Methyl Chloroform (1,1,1-Trichloroethane)	71-55-6	0.461	114.600	Y			
Methyl Ethyl Ketone (2-Butone)	78-93-3	0.065	177.000	Y			
Methylene Chloride	75-09-2	0.000	105.000	Y			
Naphthalene	91-20-3	6.325	15.000	Y			
o-Xylene	95-47-6	0.004	52.200	Y			
Phenol	108-95-2	0.039	2.280	Y			
Proprionaldehyde	123-38-6	0.000	+	Y			
Quinone	106-51-4	0.000	0.024	Y			
Selenium Compounds	+	0.003	0.012	Y			
Styrene	100-42-5	0.009	63.900	Y			
Tetrachlorinated Dibenzo-p-dioxins	1746-01-6	0.000	0.000	Y			
Tetrachloroethylene	127-18-4	0.003	40.200	Y			
Xylene	1330-20-7	0.097	52.200	Y			