

Catherine B. Templeton, Director Promoting and protecting the health of the public and the environment

September 17, 2013

Scott Reeves F&R Asphalt Inc. P.O. Box 528 Easley, SC 29641

RE: Modification of Attachment A for the General Conditional Major Operating Permit for Asphalt Plants F & R Asphalt, Inc. - Gaffney Plant Permit Number: 9000-0373

Dear Mr. Reeves:

Enclosed is Attachment A to GCM-9900-0373. This modified permit has the same expiration date as the previous General Conditional Major Operating Permit for Asphalt Plants and will remain valid through June 30, 2018. This modified permit is being issued to incorporate changes into your existing permit as described in the enclosed "Record of Revisions."

Please be advised that this facility's periodic reporting period is not affected by this modification. In addition, there have been no changes to the General Conditional Major for Asphalt Plants. It has not been included and you should retain the copy you were previously issued.

It is important for you and/or an authorized representative responsible for the overall operation of this facility to read this issued permit carefully and to understand all requirements. If any errors or omissions are discovered, please notify Kirk Schneider, (803) 898-4023 or e-mail at schneikg@dhec.sc.gov promptly if any are discovered.

In the event, you disagree with the modification to the Permit, the enclosed "Guide to Board Review" explains the process for contesting the Department's decision.

Sincerely,

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Elizabeth J. Basil Director, Engineering Services Division Bureau of Air Quality

EJB:kgs/shb:kal Enclosure

- cc: Permit File: 9900-0373
- ec: Johnny Hall, BEHS

ATTACHMENT A

FACILITY INFORMATION F & R Asphalt, Inc. - Gaffney Plant GCM-9900-0373 Page 1 of 2

A - APPLICABLE PERMIT DATES

COVERAGE DATE:

August 5, 2013

B - FACILITY PHYSICAL ADDRESS

FACILITY STREET ADDRESS: CITY, STATE, ZIP FACILITY IS LOCATED IN: COUNTY FACILITY IS LOCATED IN: 520 Gaffney Ferry Road Gaffney, SC 29340 Cherokee

C - FACILITY EQUIPMENT

Equipment ID	Equipment Description	Installation Date/ Modification Date	Control Device ID
AP	175 tph Drum Mix Asphalt Plant (40CFR60 Subpart I Applicable)	2001	BH
DB	72E+06 Btu/hr Asphalt Plant Dryer Burner No.2 Fuel Oil (Maximum Sulfur Content 0.5%) No.4 Recycled Oil (Maximum Sulfur Content 1.5%) as Burner Fuel	2001	ВН
LS	Lime Silo	2001	BV
НОН	1.5E+06 Btu/hr Hot Oil Heater No.2 Fuel Oil (Maximum Sulfur Content 0.5%) as fuel	N/A	None

D - FACILITY CONTROL DEVICES				
Control Device ID	Control Device Description	Installation Date/ Modification Date	Pollutant(s) Controlled	
BH	Pulse Jet Baghouse	2001	PM, PM ₁₀ , PM _{2.5}	
BV	Bin Vent Baghouse	2001	PM, PM ₁₀ , PM _{2.5}	

E - FACILITY EXEMPT EQUIPMENT

Equipment ID	Source Description	Installation Date	Basis
LAT-1	30,000 gallon Liquid Asphalt Tank No.1	2001	SC Regulation 61-62.1, Section II(B)(2)(h)
LAT-2	30,000 gallon Liquid Asphalt Tank No.2	2001	SC Regulation 61-62.1, Section II(B)(2)(h)
FOT	22,500 gallon No.2 Fuel Oil Tank	2001	Air Permitting Exemption List

ATTACHMENT A

FACILITY INFORMATION F & R Asphalt, Inc. - Gaffney Plant GCM-9900-0373 Page 2 of 2

F - ADDITIONAL CONDITIONS

The owner/operator must comply with the conditions of the General Conditional Major Operating Permit for Asphalt Plants and any additional conditions listed in this section.

Condition Number	Equipment ID	Conditions
F.1	AP	(October 11, 2011 Emissions Testing) Asphalt production is limited to 133 tph. Increase in the production rate up to the rated production of 175 tph will require retesting to demonstrate compliance with applicable requirements.

RECORD OF REVISIONS				
Revision Date	Description of Change			
09-17-2013	Revision to add No. 4 Recycled Oil (Maximum Sulfur Content 1.5%) as burner fuels.			

ATTACHMENT B

MODELED EMISSION RATES F & R Asphalt, Inc. – Gaffney Plant GCM-9900-0373 Page 1 of 3

The emission rates listed herein are not considered federally enforceable limitations but are used to evaluate ambient air quality impact. Until the Department makes a determination that a facility is causing or contributing to an exceedance of a state or federal ambient air quality standard, increases to these emission rates are not in themselves considered violations of these ambient air quality standards.

STANDARD NO.2 - MODELED AAQS EMISSION RATES (lb/hr)							
STACK ID PM10 PM2.5 SO2 NOx CO Lead HF							HF
EP01	4.03		10.15	9.63	22.75		
НОН			1.42				

STANDARD NO.7 - MODELED PSD CLASS II INCREMENT EMISSION RATES (lb/hr)					
	Minor Source Baseline Date(s)				
STACK ID	6/18/1999	6/18/1999	6/18/1999		
	PM ₁₀	SO ₂	NO _x		
EP01	4.03	10.15	9.63		
НОН		1.42			

STANDARD NO. 8 - MODELED AIR TOXIC EMISSION RATES (lb/hr)						
	Acrolein	Formaldehyde	Mercury	Nickel		
STACK ID	107-02-8	50-00-0	743-997-6	744-002-0		
EP01	0.00455	0.5425	0.000455	0.0110		
EP02A		0.00736				
EP02B		0.000320				
EP03A		0.00736				
EP03B)		0.000320				

ATTACHMENT B

MODELED EMISSION RATES F & R Asphalt, Inc. – Gaffney Plant GCM-9900-0373 Page 2 of 3

STANDARD NO.8 - MODELED AIR TOXIC EMISSION RATES (lb/hr)				
STACK ID	РОМ	Quinone		
STACK ID	Varies	106-51-4		
EP01	0.155	0.028		
EP02A	0.00253			
EP02B	0.00177			
EP03A	0.00253			
EP03B	0.00177			

STANDARD NO.8 – TOXIC AIR POLLUTANTS LEVEL I DE MINIMIS ANALYSIS					
POLLUTANT	CAS NUMBER	EMISSION RATE (lb/day)	DE MINIMIS (lb/day)	PASS (Y or N)	
Acetaldhyde	75-07-0	5.460	21.600	Y	
Acrolein	107-02-8	0.109	0.015	Ν	
Arsenic	744-038-2	0.002	0.012	Y	
Benzene	71-43-2	1.663	1.800	Y	
Cadmium	744-043-9	0.002	0.003	Y	
Carbon Disulfide	75-15-0	0.010	1.800	Y	
Cobalt	744-048-4	0.00011	0.003	Y	
Cumene	98-82-8	0.019	0.108	Y	
Ethyl Chloride	75-00-3	0.002	316.800	Y	
Ethylbenzene	100-41-4	1.076	52.200	Y	
Formaldehyde	50-00-0	13.389	0.180	Ν	
Hexane	110-54-3	3.941	10.800	Y	
Hexavalent chromium	1854-029-9	0.002	0.030	Y	
Hydrochloric Acid	7467-01-0	0.882	2.100	Y	

ATTACHMENT B

MODELED EMISSION RATES F & R Asphalt, Inc. – Gaffney Plant GCM-9900-0373 Page 3 of 3

STANDARD NO.8 – TOXIC AIR POLLUTANTS LEVEL I DE MINIMIS ANALYSIS						
POLLUTANT	CAS NUMBER	EMISSION RATE (lb/day)	DE MINIMIS (lb/day)	PASS (Y or N)		
Manganese	743-996-5	0.032	0.300	Y		
Methyl Ethyl Ketone	78-93-3	0.113	177.000	Y		
Mercury	743-997-6	0.011	0.003	Ν		
Methyl Bromide	74-83-9	0.004	1.200	Y		
Methyl Chloride	74-87-3	0.014	6.180	Y		
Methyl chloroform	71-55-6	0.202	114.600	Y		
Methylene Chloride	75-09-2	0.00014	105.000	Y		
Naphthalene	91-20-3	2.767	15.000	Y		
Nickel	744-002-0	0.265	0.006	Ν		
Phenol	108-95-2	0.017	2.280	Y		
POMs Totals	various	3.923	1.920	Ν		
Propionaldehyde	123-38-6	0.546	+	Ν		
Quinone	106-51-4	0.672	0.024	Ν		
Selenium	778-249-2	0.0015	0.012	Y		
Styrene	100-42-5	0.0040	63.900	Y		
Tetrachlorinated Dibenzo-p-dioxins (2,3,7,8-TCDD)	1746-01-6	8.82E-10	0.000	Y		
Tetrachloroethene	127-18-4	0.0013	40.200	Y		
2,2,4-Trimethylpentane	540-84-1	0.168	105.000	Y		
Toluene	108-88-3	12.248	24.000	Y		
Xylene, o-	95-47-6	0.043	52.200	Y		
Xylene	1330-20-7	1.014	52.200	Y		